

**TWELFTH COORDINATION MEETING ON  
INTERNATIONAL MIGRATION**

Population Division  
Department of Economic and Social Affairs  
United Nations Secretariat  
New York, 20 – 21 February 2014

**AGENDA**

**Thursday, 20 February 2014**

- I. Opening of the meeting
- II. Migration and the post-2015 United Nations development agenda
- III. The Global Forum on Migration and Development: The way forward
- IV. Follow-up to the 2013 High-level Dialogue on International Migration and Development

**Friday, 21 February 2014**

- V. Towards better data and indicators on migration
- VI. Reducing the cost of migration and leveraging its benefits
- VII. Selected presentations on data and indicators on migration