

6 November 2015

Excellency,

I refer to my letter dated 22 October 2015, through which I informed you of the formal meeting of the General Assembly on 20 November to consider agenda item 130 "Global awareness of the tragedies of irregular migrants in the Mediterranean basin with specific emphasis on Syrian

This crisis demands greater leadership and immediate action from the international community. I therefore encourage high level participation from Member States at these informal and plenary meetings of the General Assembly.

Please accept, Excellency, the assurances of my highest consideration.

Mogens Lykketoft

Encl: 5 pages

## **Concept Note**

Informal Meeting of the General Assembly to Consider Ways to Advance a

Comprehensive Response to the Clabel Humanitorian and Refugee Crisis

Informal Meeting of the General Assembly to Consider Ways to Advance a